## **Technical Data Sheet**



## Screen Filler No. 65

A non-flammable, water-soluble, vibrant blue, block-out for use with fine to medium mesh counts.

Can be used full strength for touch-ups or thinned with water if desired. Can be used in unventilated rooms since it contains no organic solvents. Recommended for use on all fabrics, with all stencil systems. *Use only with non-aqueous inks*.

## **INSTRUCTIONS:**

For direct emulsion and CDF® Direct-Film stencils: Pour a small amount of Screen Filler No. 65 onto the border area of the fully processed and dried stencil on the substrate side of the screen. Scrape it evenly into the mesh, using a piece of cardboard or plastic. Apply a second, "reinforcing" coat to the squeegee side of the screen, if necessary.

**For Indirect System stencils**: For best register and a strong "knit" between stencil and blockout, apply the Screen Filler No. 65, as above, when the screen fabric is dry, but before the film is completely dry. Apply the blockout to the substrate side of the screen, going over the edges of the backing sheet. Let the stencil and Screen Filler No. 65 dry completely before printing.

For touchups: Use full strength or thin Screen Filler No. 65 with water and touch up as needed with an artist's brush.

**To remove**: After ink removal, but before stencil removal, 1 rinse with water.

Use Extra Heavy Blockout No. 10 for easier handling, or for coverage on coarse fabric.

**PACKAGING:** 1 quart=946 ml 1 gallon=3.785 liters 5 gallons=18.925 liters 50 gallons=189.25 liters

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